

5-Flute - Variable Index



AlCrNX Coated

Variable Index, 5-Flute, Square & Corner Radius, 40° Helix

Cutter ø	Decimal Equiv	Flute Length	OAL	Corner Radius	Shank ø	AlCrNX Coated Part #
5/8	.6250	2-1/8	4	—	5/8	REX5212
5/8	.6250	2-1/8	4	.015	5/8	REX5213
5/8	.6250	2-1/8	4	.030	5/8	REX5214
5/8	.6250	2-1/8	4	.060	5/8	REX5215
5/8	.6250	2-1/8	4	.120	5/8	REX5217
5/8	.6250	2-1/8	6	—	5/8	REX5221
5/8	.6250	2-1/8	6	.015	5/8	REX5222
5/8	.6250	2-1/8	6	.030	5/8	REX5223
5/8	.6250	2-1/8	6	.060	5/8	REX5224
5/8	.6250	2-1/8	6	.120	5/8	REX5226
5/8	.6250	2-5/8	5	—	5/8	REX5230
5/8	.6250	2-5/8	5	.015	5/8	REX5231
5/8	.6250	2-5/8	5	.030	5/8	REX5232
5/8	.6250	2-5/8	5	.060	5/8	REX5233
5/8	.6250	2-5/8	5	.090	5/8	REX5234
5/8	.6250	2-5/8	5	.120	5/8	REX5235
5/8	.6250	3-1/4	6	—	5/8	REX5239
5/8	.6250	3-1/4	6	.015	5/8	REX5240
5/8	.6250	3-1/4	6	.030	5/8	REX5241
5/8	.6250	3-1/4	6	.060	5/8	REX5242
5/8	.6250	3-1/4	6	.120	5/8	REX5244
5/8	.6250	4	6	—	5/8	REX5248
5/8	.6250	4	6	.015	5/8	REX5249
5/8	.6250	4	6	.030	5/8	REX5250
5/8	.6250	4	6	.060	5/8	REX5251
5/8	.6250	4	6	.120	5/8	REX5253
3/4	.7500	1	3	—	3/4	REX5257
3/4	.7500	1	3	.015	3/4	REX5258
3/4	.7500	1	3	.030	3/4	REX5259
3/4	.7500	1	3	.060	3/4	REX5260
3/4	.7500	1	3	.120	3/4	REX5262
3/4	.7500	1-5/8	4	—	3/4	REX5266
3/4	.7500	1-5/8	4	.015	3/4	REX5267
3/4	.7500	1-5/8	4	.030	3/4	REX5268
3/4	.7500	1-5/8	4	.060	3/4	REX5269
3/4	.7500	1-5/8	4	.090	3/4	REX5270
3/4	.7500	1-5/8	4	.120	3/4	REX5271
3/4	.7500	1-5/8	4	.190	3/4	REX5273
3/4	.7500	1-5/8	4	.250	3/4	REX5274

NOTE: Square Tools will not cut a true square corner due to an edge prep which strengthens the cutting edge.



Speeds & Feeds page 198-199.
Tool application data pages 208-212.

Tolerances	Diameter	Shank	Radius
Fractional	+0.000, -0.002	h6	+0.0015, -0.0015

For specific shank tolerance information please see page 200.

